



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2322

Job Sheet 166560



Part No: D2322

Job Qty: 6 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/17

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/23/17

Type: Stock

Description:

Note: DWG REV C IPP Rev:A New Issue 05-11-07 JLM IPP Rev;B Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea	10/21/17	0.00	0.00	Start up container	
100	Waterjet	6 pcs	10/21/17	0.00	0.33	Waterjet1	
120	QC	6 pcs	10/21/17	0.00	0.00	QC8	
130	Brake NC	6 pcs	10/21/17	0.05	0.19	Brake NC 1	
140	QC	6 pcs	10/21/17	0.00	0.00	QC5	
150	HandFinish	6 pcs	10/23/17	0.00	0.24	HandFinish1	
160	QC	6 pcs	10/23/17	0.00	0.00	QC7	
170	Packaging	6 pcs	10/23/17	0.00	0.00	Packaging3	
180	QC21-SA	6 Ea	10/23/17	0.00	0.00	QC21	

Part Op 100 - 1-Cut as per Dwg D2322

Descriptions: 130 - Form as per Dwg D2322

170 - LOCATION : GA

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	1	241	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
2	Step Spacer	4.178Inches $\pm$ 0.005	4.183 4.173		
3	Step Spacer	4.428Inches $\pm$ 0.010	4.438 4.418		
4	Step Spacer	0.250Inches $\pm$ 0.005	0.255 0.245		
5	Step Spacer	6.520Inches $\pm$ 0.010	6.530 6.510		
6	Step Spacer	0.128Inches $\pm$ 0.005 - 0.000	0.133 0.128	Diameter	
7	Step Spacer	0.125Inches $\pm$ 0.010	0.135 0.115	Radius	

DART
AEROSPACE
S000622



Step Spacer

PART NO:
Revision:
Operation:
Quantity:
Change No:

D2322

**Waterjet
6**

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Mfg Date: 10/16/17
Job No: 166560